Directions to Lancaster Laboratories – Headquarters in U.S.

Driving from the Philadelphia Airport

- 1. When leaving the airport, take Route 95 South.
- 2. Follow Route 95 South to Route 476 North.
- 3. From Route 476 North, take Route 1 South.
- 4. Continue on Route 1 South to Route 41 North.
- 5. Take Route 30 West and go past the exit to Walnut Street/Route 23.
- Continue following Route 30 West to the exit for New Holland (Route 23 East).
- 7. Turn right at the end of the exit ramp.
- 8. Follow Route 23 East approximately 3.5 miles.
- 9. Lancaster Laboratories' South Building and Visitor entrance is on the right. There is a stoplight in front of the building. Turn right at the stoplight and then take the first left. This will bring you into the large parking area of our South Building with signs indicating the parking areas for visitors.

Baltimore Washington Airport (BWI) to Lancaster Laboratories

- 1. Take I95 West exit 4A (95 N/695 Baltimore).
- 2. Get off exit 49B (695 N/83 N Towson).
- Get off exit 24 (83 N).
- 4. Get off exit 21A (30 E).
- 5. Follow 30 East into Lancaster.
- 6. Get off the RT 23 East exit. At end of ramp turn left at the traffic light. Follow 23 East for 3.5 miles to Lancaster Laboratories.
- 7. Lancaster Laboratories' South Building and Visitor entrance is on the right. There is a stoplight in front of the building. Turn right at the stoplight and then take the first left. This will bring you into the large parking area of our South Building with signs indicating the parking areas for visitors.

Harrisburg Airport to Lancaster Laboratories

- 1. Take Route 283 East (which becomes Route 30 East) to the New Holland Pike exit (Route 23 East).
- 2. Turn left at the end of the exit ramp.
- 3. Follow Route 23 East approximately 3.5 miles.
- 4. Lancaster Laboratories' South Building and Visitor entrance is on the right. There is a stoplight in front of the building. Turn right at the stoplight and then take the first left. This will bring you into the large parking area of our South Building with signs indicating the parking areas for visitors.

Driving from the Pennsylvania Turnpike to Lancaster Laboratories

- 1. Take Route 76 West (Pennsylvania Turnpike) to Exit 286 (Reading-Lancaster).
- 2. Follow Route 222 South to Brownstown exit.
- 3. Turn left at the bottom of the exit ramp onto Route 772.
- 4. Travel on Route 772 to the third stoplight. Turn right at the light onto Route 23.
- 5. You will travel approximately 1.5 miles. Lancaster Laboratories' South Building and Visitor entrance is on the left. You will come to a stoplight immediately after driving under a walkway. Turn left at the stoplight and then take the first left. This will bring you into the large parking area of our South Building with signs indicating the parking areas for visitors.

Driving from the New Jersey Turnpike

- 1. From the New Jersey Turnpike take Route 276 West.
- 2. Route 276 becomes Route 76 (Pennsylvania Turnpike).
- 3. Take Route 76 West to Exit 286 (Reading-Lancaster).
- 4. Follow Route 222 South to Brownstown exit.
- 5. Turn left at the bottom of the exit ramp onto Route 772.
- 6. Travel on Route 772 to the third stoplight. Turn right at the light onto Route 23.
- 7. You will travel approximately 1.5 miles. Lancaster Laboratories' South Building and Visitor entrance is on the left. You will come to a stoplight immediately after driving under a walkway. Turn left at the stoplight and then take the first left. This will bring you into the large parking area of our South Building with signs indicating the parking areas for visitors.

Driving from the Newark/New York Area

- 1. Follow Route 78 West to Allentown, PA.
- 2. From Allentown take Route 222 South.
- 3. Route 222 South will take you around Reading, PA.
- 4. Continue on Route 222 to Brownstown exit.
- 5. Turn left at the bottom of the exit ramp onto Route 772.
- 6. Travel on Route 772 to the third stoplight. Turn right at the light onto Route 23.
- 7. You will travel approximately 1.5 miles. Lancaster Laboratories' South Building and Visitor entrance is on the left. You will come to a stoplight immediately after driving under a walkway. Turn left at the stoplight and then take the first left. This will bring you into the large parking area of our South Building with signs indicating the parking areas for visitors.

Driving from the South to Lancaster Laboratories

- 1. Take Route 83 North to Market Street, exit 19 in York.
- Go straight through the traffic light to the intersection with Route 30. Then take a right and follow Route 30 East towards Lancaster.
- 3. Continue on Route 30 East to the New Holland exit (Route 23 East).
- 4. Turn left at the end of the exit ramp onto Route 23 East.
- 5. Follow Route 23 East for approximately 3.5 miles.
- 6. Lancaster Laboratories' South Building and Visitor entrance is on the right. There is a stoplight in front of the building. Turn right at the stoplight and then take the first left. This will bring you into the large parking area of our South Building with signs indicating the parking areas for visitors.